

Work Order ID 63833

Tuesday, November 16, 2010 8:21:10 AM

*RUSH*

Page 1

Item ID: D4273-041

Accept

Setup Start



Revision ID: PRELIM

Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010 Start Qty: 1.00



Stop



Required Date: 11/19/2010 Req'd Qty: 1.00



Cust Item ID:

PRELIMINARY ISSUE

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *10-11-10*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4273	PA1

100 Weld per dwg A/R S.S. rod Batch: *11585* 0.00

Large Fab

Large Fab

Memo 0.00

1- assemble ribs and handle plates, weld as per dwg D4273 using DT9610A
inspect before welding mesh2- tack weld mesh on basket as per dwg D4273 and trim mesh to fit if necessary
and trim to clear fasteners holes on the ends3- weld hinge (3) and Mounting brackets as per dwg D3913
take lid to locate hinge and bracket

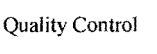
110



QC9- Inspect visual per QSI004- Fusion Welds

0.00

QC



Memo

0.00

Quality Control

*GL 10-11-10**10-11-10 10-11-18*

Work Order ID 63833

Page 2

Tuesday, November 16, 2010 8:21:10 AM

Item ID: D4273-041

Accept



Setup

Start



Revision ID: PRELIM

Stop



Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/19/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description**Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

See FAI for
dim deviations.

0.00

* Used for Eng testing.

1

10-11-23

125



HandFinish

Pressure Wash per QSI005 4.3

0.00

1

BR 10-11-29

Hand Finishing

Memo

0.00

Work Order ID 63833

Page 3

Tuesday, November 16, 2010 8:21:10 AM

Item ID: D4273-041

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/19/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

1

BL 10-11-29

Powdercoat

Powder Coating

Memo

0.00

1- Plug holes and mask only interior of hinge (3) prior to powder
coat

M 115951

1ST COAT:

START TIME: 3:10

OVEN TEMPERATURE: 400°

FINISH TIME: 4:10

***** 2nd coat if necessary*****

2ND COAT:

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

140



QC3- Inspect Part Finish

0.00

→ For test flight

QC

Quality Control

Memo

0.00

only
Sorulzo

Work Order ID 63833

Page 4

Tuesday, November 16, 2010 8:21:10 AM

Item ID: D4273-041

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/19/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description**Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location:

0.00



Packaging

Packaging

160

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

Rev. A. A.
M. Rev. Part Testing 10/11/23

MF
10-11-30

POSITIVE RECALL

EFFECTIVE 10/11/20 AUTH 6RELEASED 10/11/20 DATE 10-11-30

Picklist Print

Tuesday, November 16, 2010 8:21:09 AM

Page 1

Work Order ID: 63833



Parent Item: D4273-041



Parent Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010

Required Date: 11/19/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.16 new issue DD verf:EC

Picklist Print

Tuesday, November 16, 2010 8:21:10 AM

Page 2

Work Order ID: 63833



Parent Item: D4273-041



Parent Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010

Required Date: 11/19/2010

Start Qty: 1.00

Required Qty: 1.00

D3916-5



Manufactured

No

100

Each

13.0000

2

2

Light Rib

Location	Loc Qty	Loc Code
WA	13	
57023	2	
60321	2	
60721	9	

D3916-041



Manufactured

No

100

Each

4.0000

2

2

Rib Assembly

Location	Loc Qty	Loc Code
WA	4	
60046	1	
60722	3	

D4017-7



Manufactured

No

100

Each

5.0000

1

1

Rib

→ B63757

Location	Loc Qty	Loc Code
WA	5	
58929	2	
61063	3	

D4034-041



Manufactured

No

100

Each

3.0000

1

1

Alt Upper Rib Assembly

Location	Loc Qty	Loc Code
WA	3	
61064	3	

D4277-3



Manufactured

No

100

Each

0.0000

2

2

Rib

B63759

Picklist Print

Tuesday, November 16, 2010 8:21:10 AM

Page 3

Work Order ID: 63833



Parent Item: D4273-041



Parent Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010

Required Date: 11/19/2010

Start Qty: 1.00

Required Qty: 1.00

D4277-5



Rib

D4277-17



Rib

D4278-043



Rib Assembly, Aft Cham

D4278-045



Rib Assembly, Fwd Cham

D4278-047



Upper Rib Assembly-Straight

D2581



Mounting Bracket

Manufactured

No

→ B63760

100

Each

0.0000

1

1

SAD 10-11-16

Manufactured

No

→ B63761

100

Each

0.0000

1

1

SAD 10-11-16

Manufactured

No

→ B63762

100

Each

0.0000

1

1

B63762 → ① PPL 10-11-16

Manufactured

No

→ B63763

100

Each

0.0000

1

1

B63763 → ① PPL 10-11-16

Manufactured

No

→ B63764

100

Each

0.0000

1

1

SAD 10-11-16

Manufactured

No

→ B63765

100

Each

43.0000

2

2

PPL 10-11-16

D3913-15



Wide Handle Plate

Manufactured

No

→ B63766

100

Each

6.0000

1

1

PPL 10-11-16

Picklist Print

Tuesday, November 16, 2010 8:21:10 AM

Page 4

Work Order ID: 63833



Parent Item: D4273-041



Parent Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010

Required Date: 11/19/2010

Start Qty: 1.00

Required Qty: 1.00

D4016-1



Hinge Half, Base

Manufactured

No

100

Each

9.0000

3

3

opl 10-11-16

D4021-1



Handle Plate

Manufactured

No

Location

ST109

Loc Qty

9

Loc Code

61062

9

3

(3)

opl 10-11-16

D4279-1



Mesh, Base

Manufactured

No

Location

ST109

Loc Qty

5

Loc Code

57086

5

WA

7

60677

7

1

(3)

B63786

opl 10-11-18

D4279-3



Mesh, Chamfer

Manufactured

No

100

Each

0.0000

1

(3)

B63781

opl 10-11-18

D4279-5



End Mesh, Basket

Manufactured

No

100

Each

0.0000

1

(3)

B63788

opl 10-11-18

D4279-7



End Mesh, Basket

Manufactured

No

100

Each

0.0000

1

(3)

B63789

opl 10-11-18

D4279-9



End Mesh, Basket

Manufactured

No

100

Each

0.0000

1

(3)

B63790

opl 10-11-18

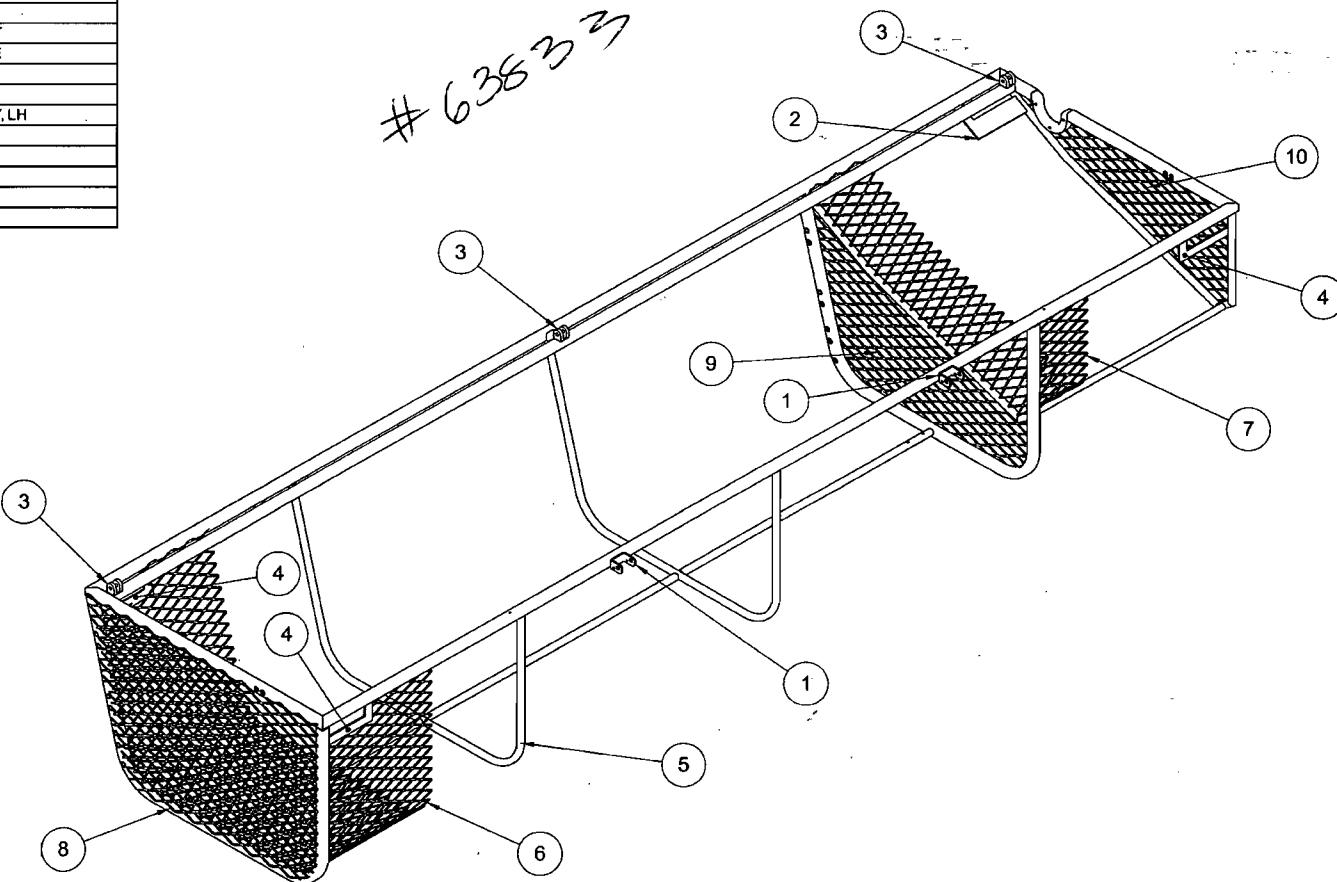
DART AEROSPACE LTD	Work Order:	63833
Description: Basket Base Assembly	Part Number:	04273-041
Inspection Dwg: D4273 Rev: PA 1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:		Audited by:		Preliminary Approval:	
Date:	10-11-23	Date:			Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

ITEM	QTY	PART NUMBER	DESCRIPTION
		D4273-041	BASKET BASE ASSY, LH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-141	BASKET FRAME ASSY, LH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	1	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET



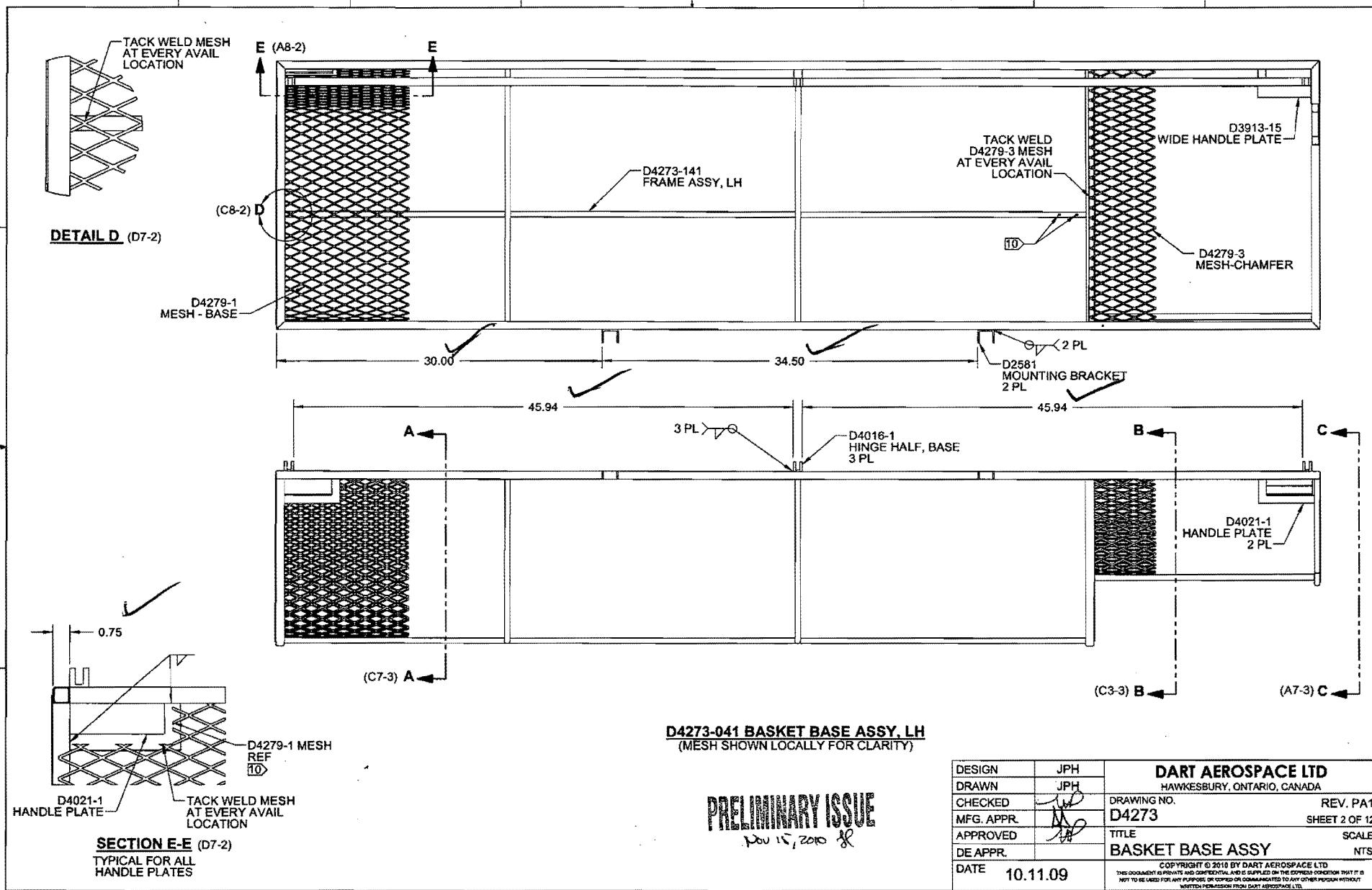
D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

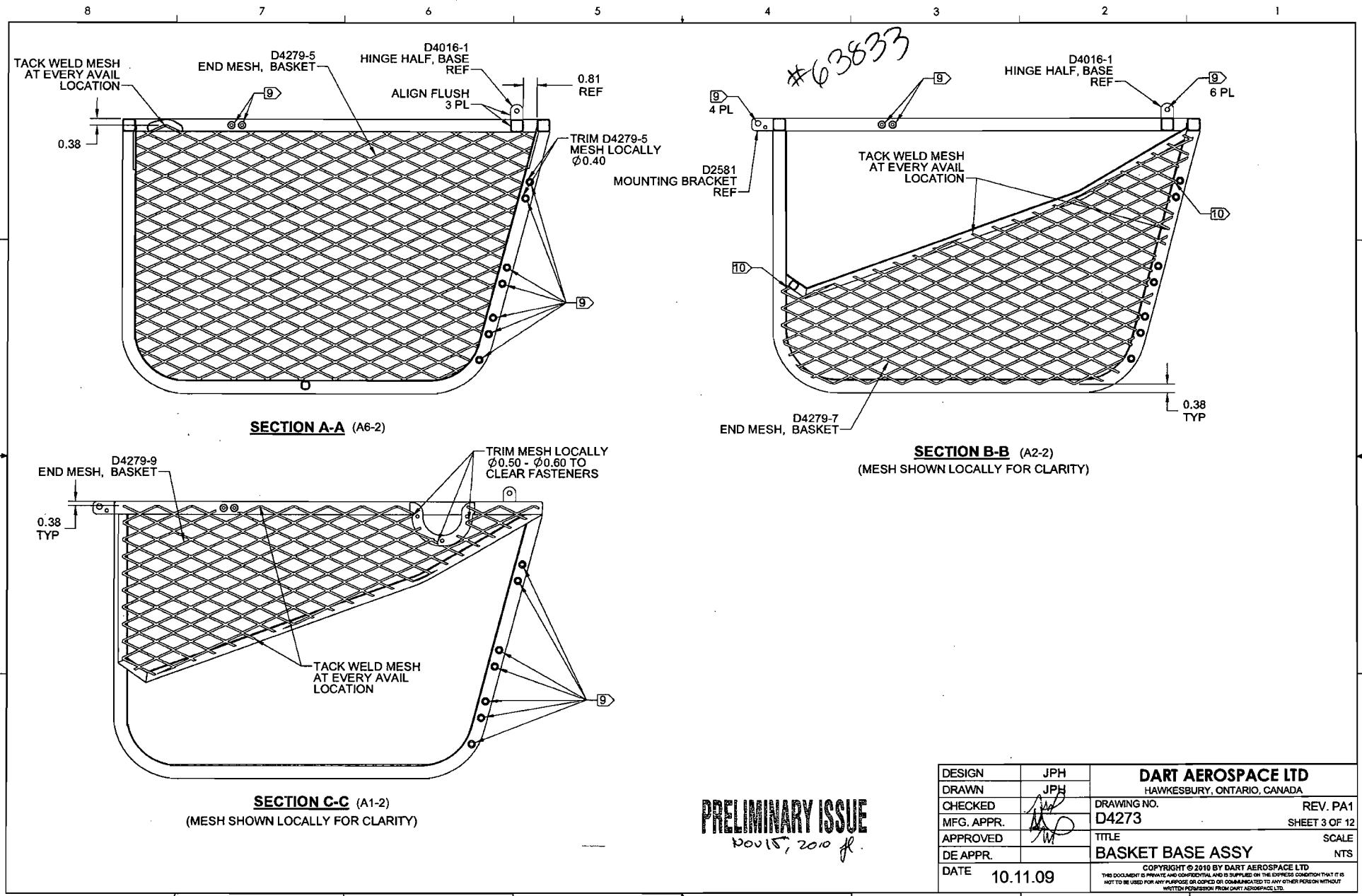
PRELIMINARY ISSUE
Nov 15, 2010

NOTES:
 1) MATERIAL: N/A
 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: 42 lbs APPROX
 8) WELD PER DART QSI 004
 9) MASK HOLES PRIOR TO POWDER COAT
 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

PA1	PRELIMINARY		JPB	10.11.09
REV.	DESCRIPTION		BY	DATE
DESIGN	JPB		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPB			
CHECKED			DRAWING NO.	REV. PA1
MFG. APPR.			D4273	SHEET 1 OF 12
APPROVED			TITLE	SCALE
DE APPR.			BASKET BASE ASSY	
DATE	10.11.09		NTS	

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ITEM	QTY	PART NUMBER	DESCRIPTION
	-141	D4273-141	BASKET FRAME ASSY, LH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	2	D3916-5	LIGHT RIB
5	2	D3916-041	RIB ASSY
6	1	D4017-7	RIB
7	1	D4034-041	AFT UPPER RIB ASSY
8	2	D4277-3	RIB, BASKT END
9	1	D4277-5	RIB, MD BASKET
10	1	D4277-17	RIB, MD BASKET
11	1	D4278-043	RIB ASSY, AFT CHAM
12	1	D4278-045	RIB ASSY, FWD CHAM
13	1	D4278-047	UPPER RIB ASSY-STRAIGHT

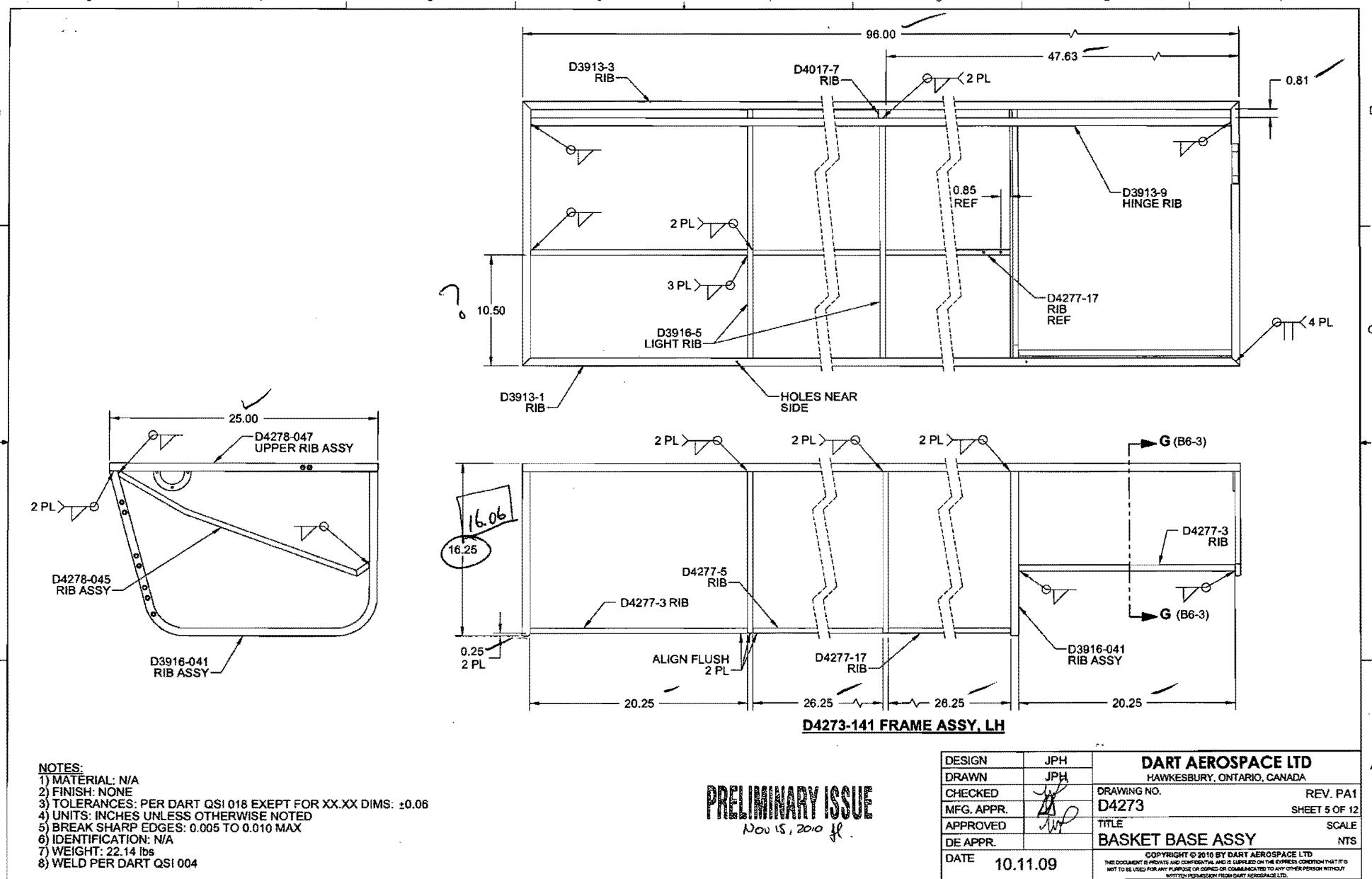
#63833

D4273-141 FRAME ASSY, LH

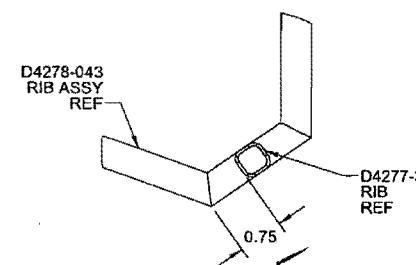
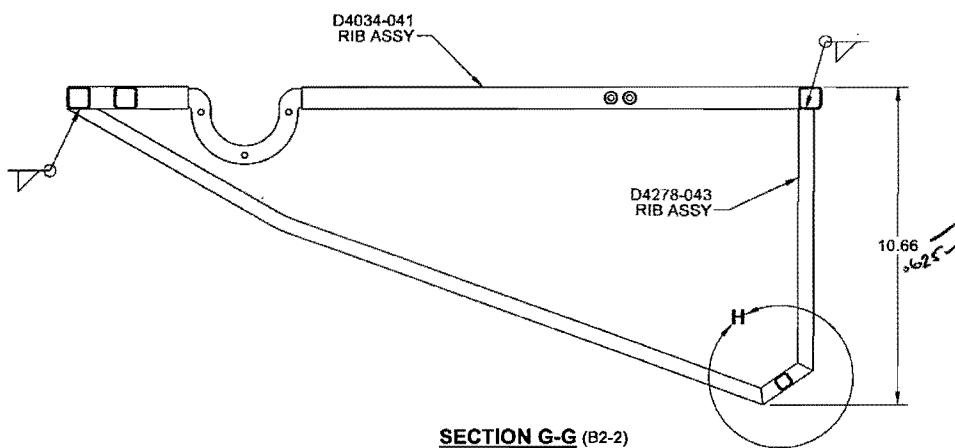
PRELIMINARY ISSUE
Nov 15, 2004 fl.

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	100	REV. PA1	
MFG. APPR.	AA	SHEET 4 OF 12	
APPROVED	AA	TITLE	
DE APPR.	AA	SCALE	
DATE 10.11.09		NTS	

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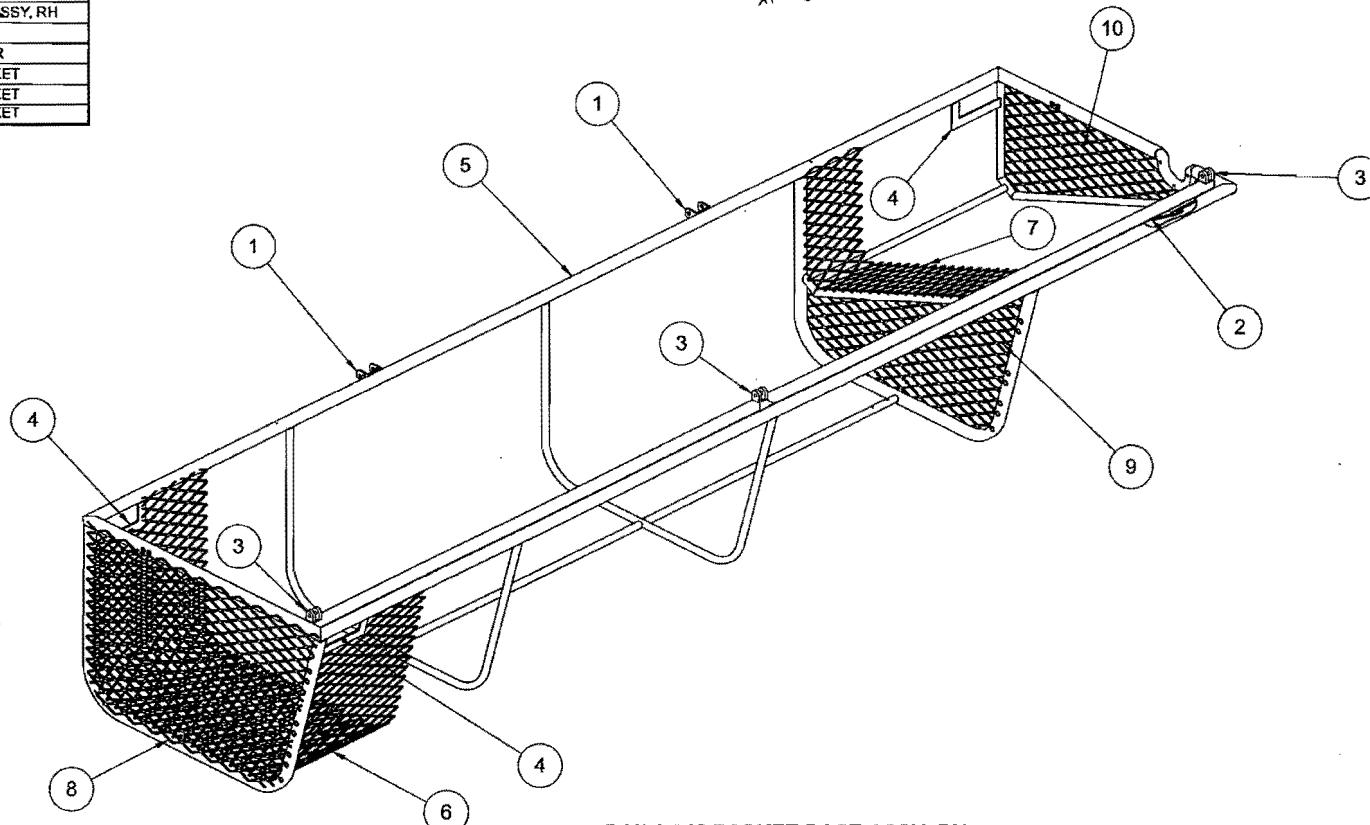
SECTION G-G (B2-2)

PRELIMINARY ISSUE
Nov 15, 2010 JPH.

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>W</i>	DRAWING NO.	REV. PA1
MFG. APPR.	<i>W</i>	D4273	SHEET 6 OF 12
APPROVED	<i>W</i>	TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
DATE	10.11.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. ANY USE OR DISSEMINATION IS EXPRESSLY PROHIBITED UNLESS THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY	PART NUMBER	DESCRIPTION
		D4273-042	BASKET BASE ASSY, RH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-142	BASKET FRAME ASSY, RH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	1	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET

*63833



D4273-042 BASKET BASE ASSY, RH

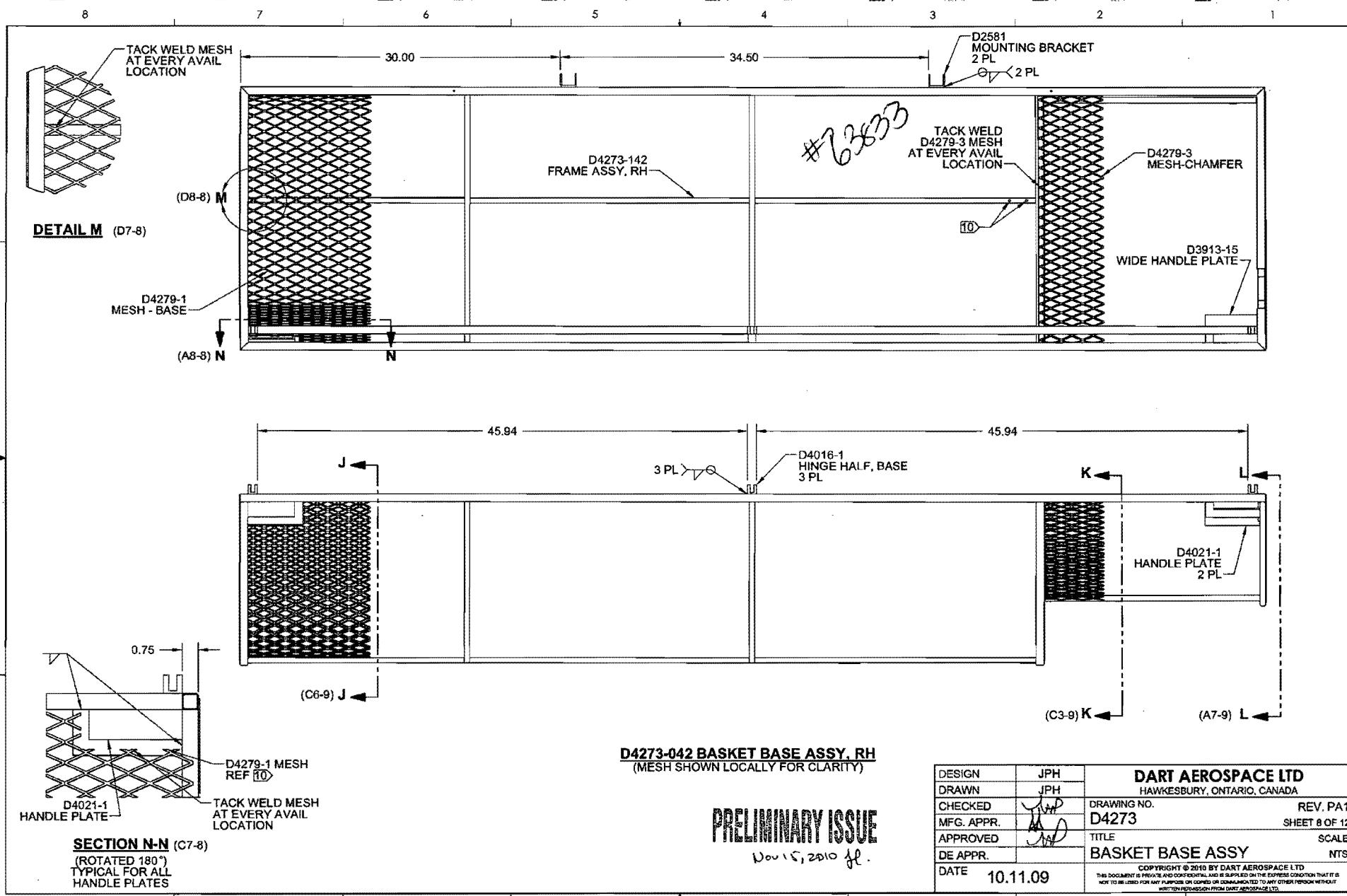
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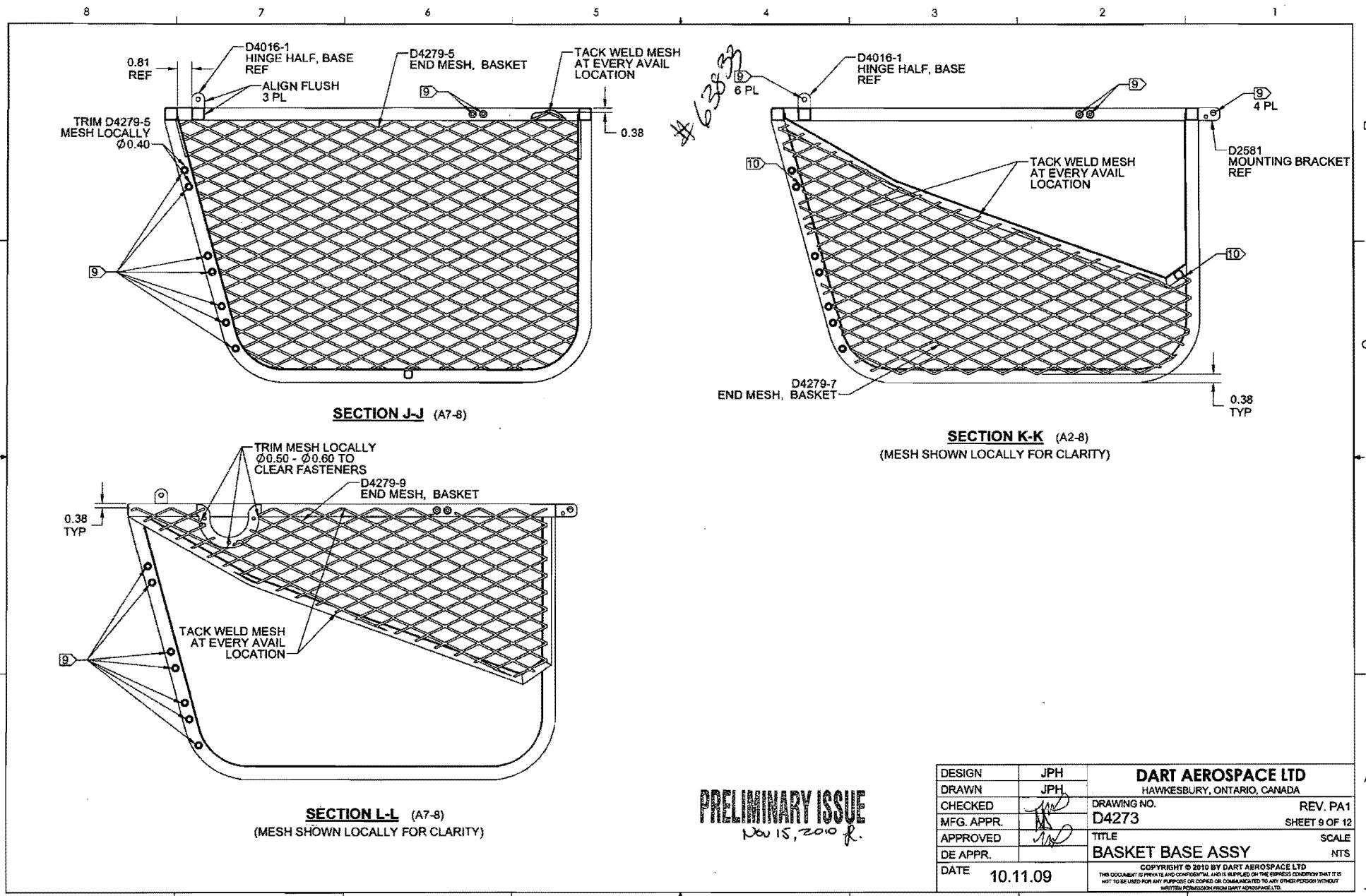
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 42 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

PRELIMINARY ISSUE
Nov 15, 2010 ff.

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	REV. PA1	RE. PA1
MFG. APPR.	<i>[Signature]</i>	D4273	SHEET 7 OF 12
APPROVED	<i>[Signature]</i>	TITLE	
DE APPR.	<i>[Signature]</i>	SCALE	
DATE	10.11.09	BASKET BASE ASSY	
NTS			

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PRELIMINARY ISSUE
Nov 15, 2010 f.

DESIGN	JPH	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO. D4273
MFG. APPR.	<i>[Signature]</i>	REV. PA1
APPROVED	<i>[Signature]</i>	SHEET 9 OF 12
DE APPR.	<i>[Signature]</i>	TITLE
DATE	10.11.09	SCALE
		BASKET BASE ASSY

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ITEM	QTY	PART NUMBER	DESCRIPTION
		D4273-142	BASKET FRAME ASSY, RH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	2	D3916-5	LIGHT RIB
5	2	D3916-041	RIB ASSY
6	1	D4017-7	RIB
7	2	D4277-3	RIB, BASKT END
8	1	D4277-5	RIB, MD BASKET
9	1	D4277-17	RIB, MID BASKET
10	1	D4278-041	AFT UPPER RIB ASSY
11	1	D4278-043	RIB ASSY, AFT CHAM
12	1	D4278-045	RIB ASSY, FWD CHAM
13	1	D4278-047	UPPER RIB ASSY-STRAIGHT

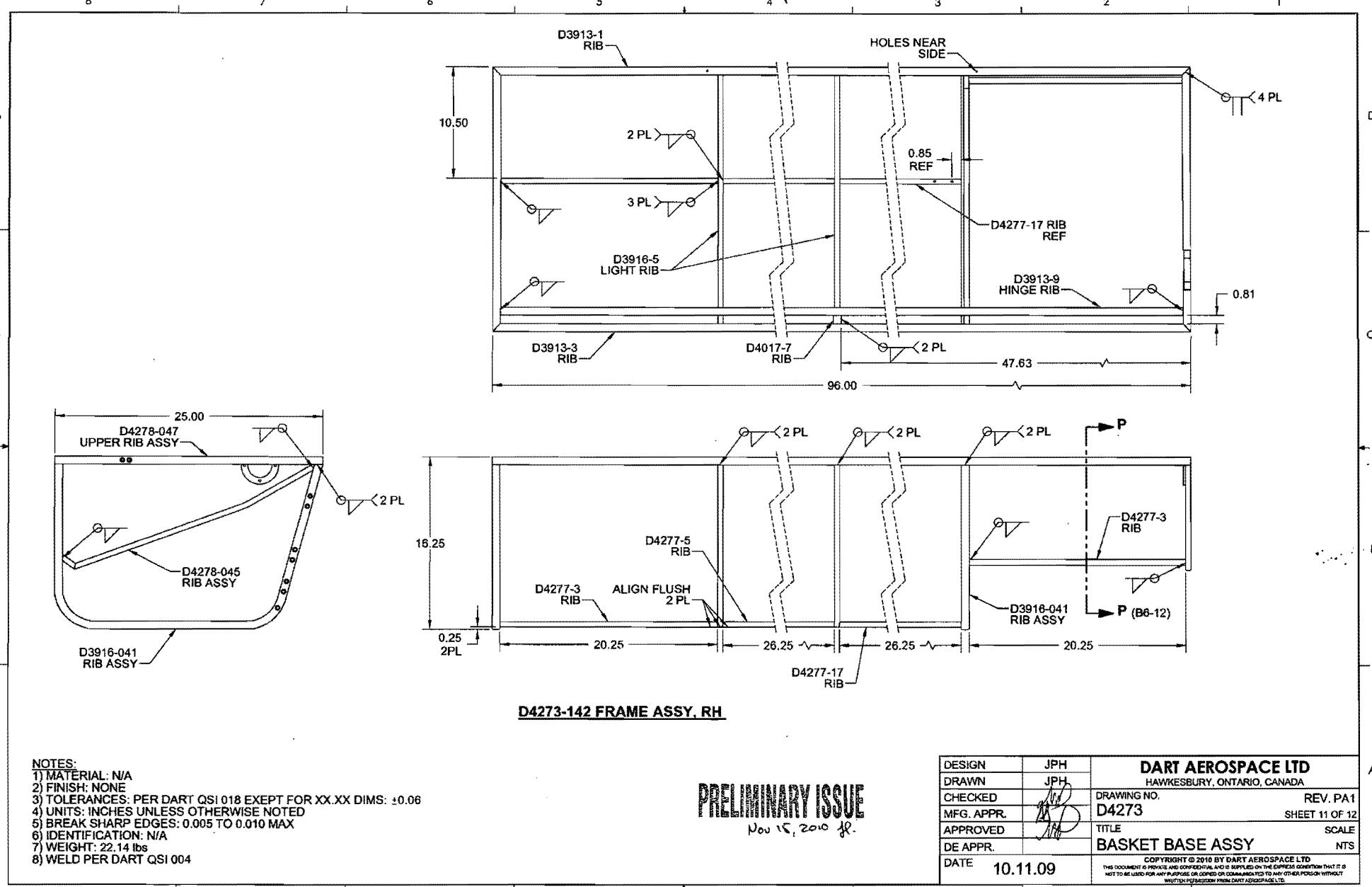
X63533

D4273-142 FRAME ASSY, RH.

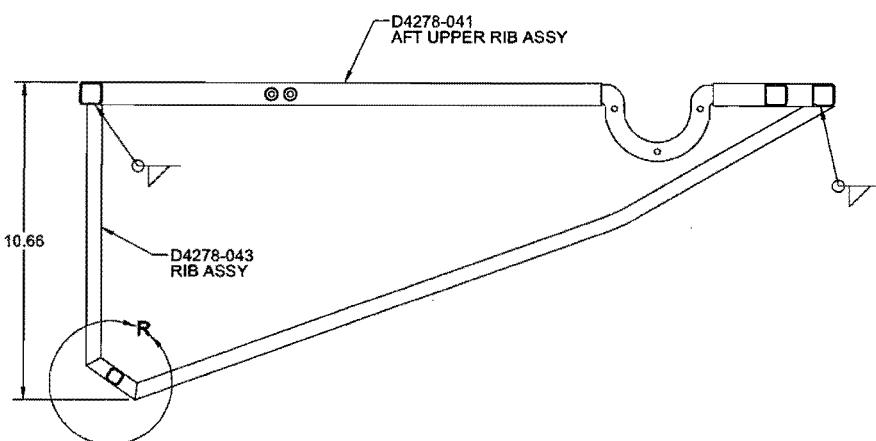
PRELIMINARY ISSUE
Nov 15, 2010 fl.

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	REV. PA1	SHEET 10 OF 12
MFG. APPR.	<i>[Signature]</i>	D4273	
APPROVED	<i>[Signature]</i>	TITLE	
DE APPR.		SCALE	
DATE 10.11.09		NTS	

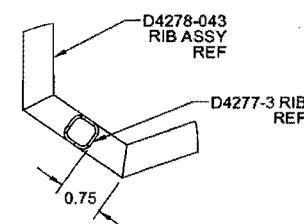
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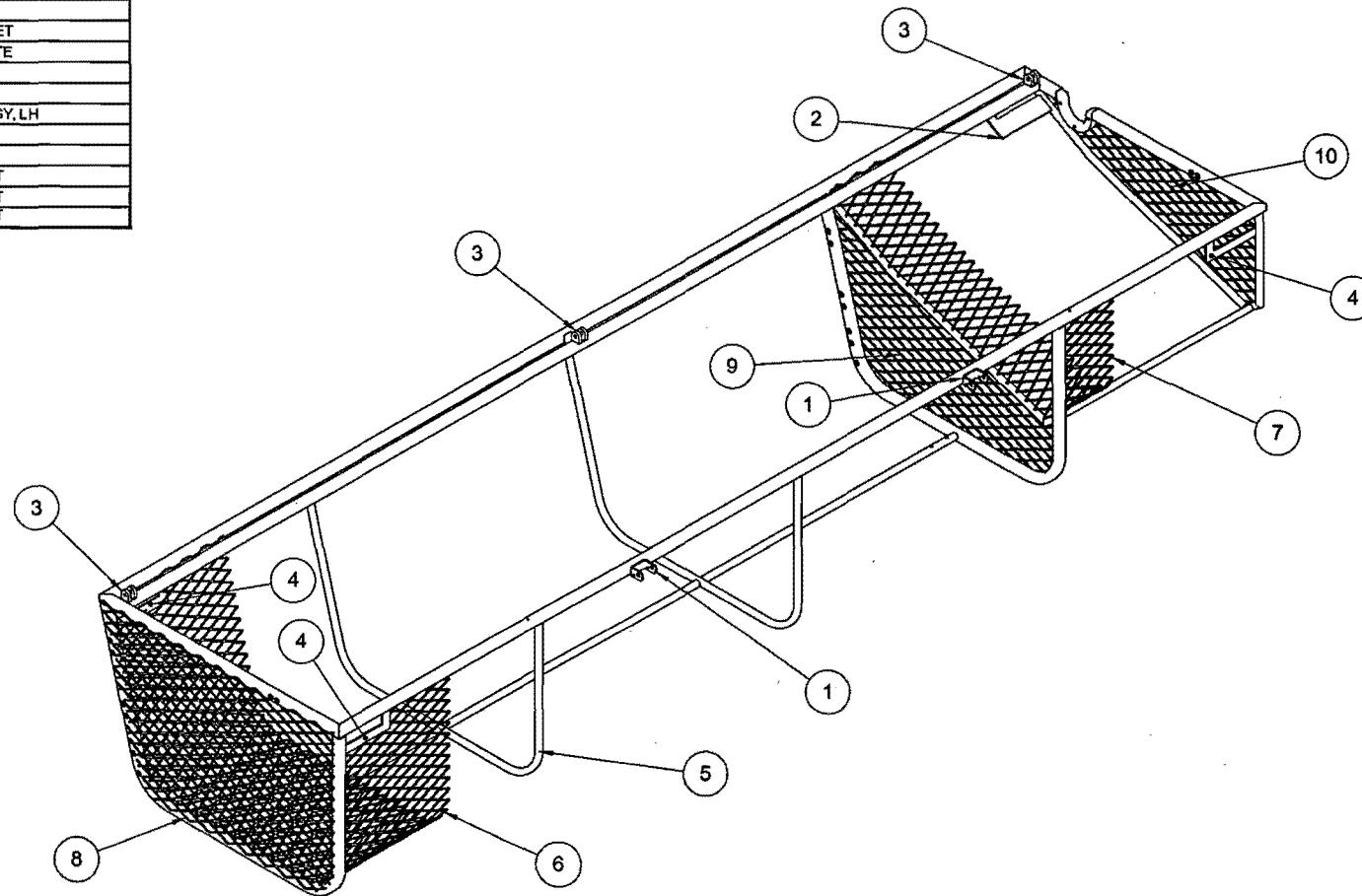
SECTION P-P (B2-11)



PRELIMINARY ISSUE
Nov 15, 2010 fl

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	IN	DRAWING NO.	REV. PA1
MFG. APPR.	NO	D4273	SHEET 12 OF 12
APPROVED	NO	TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
DATE	10.11.09	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS EXPIRED PROPERTY AND IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY	PART NUMBER	DESCRIPTION
		D4273-041	BASKET BASE ASSY, LH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
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4	3	D4021-1	HANDLE PLATE
5	1	D4273-141	BASKET FRAME ASSY, LH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	1	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET

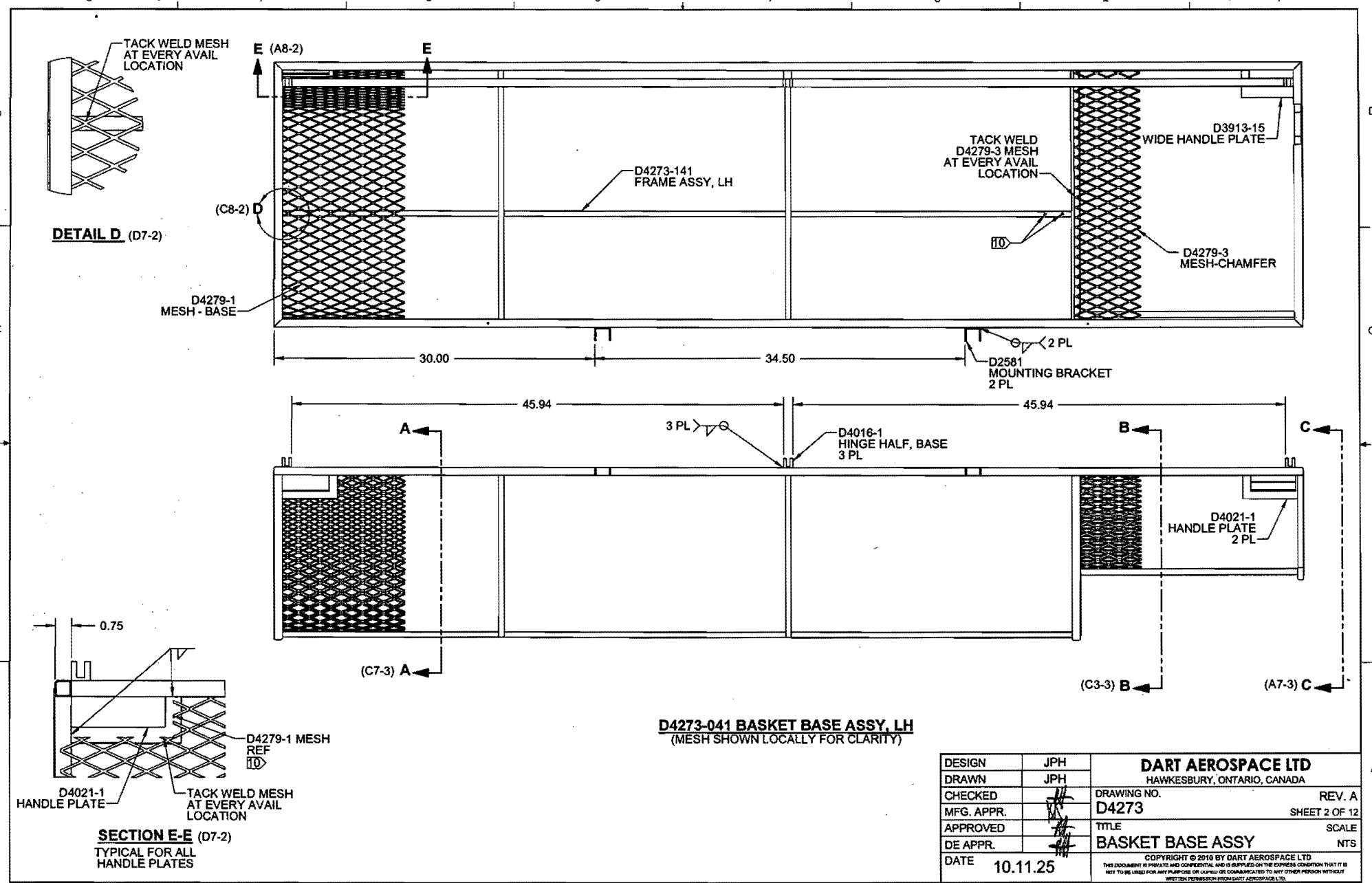


D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

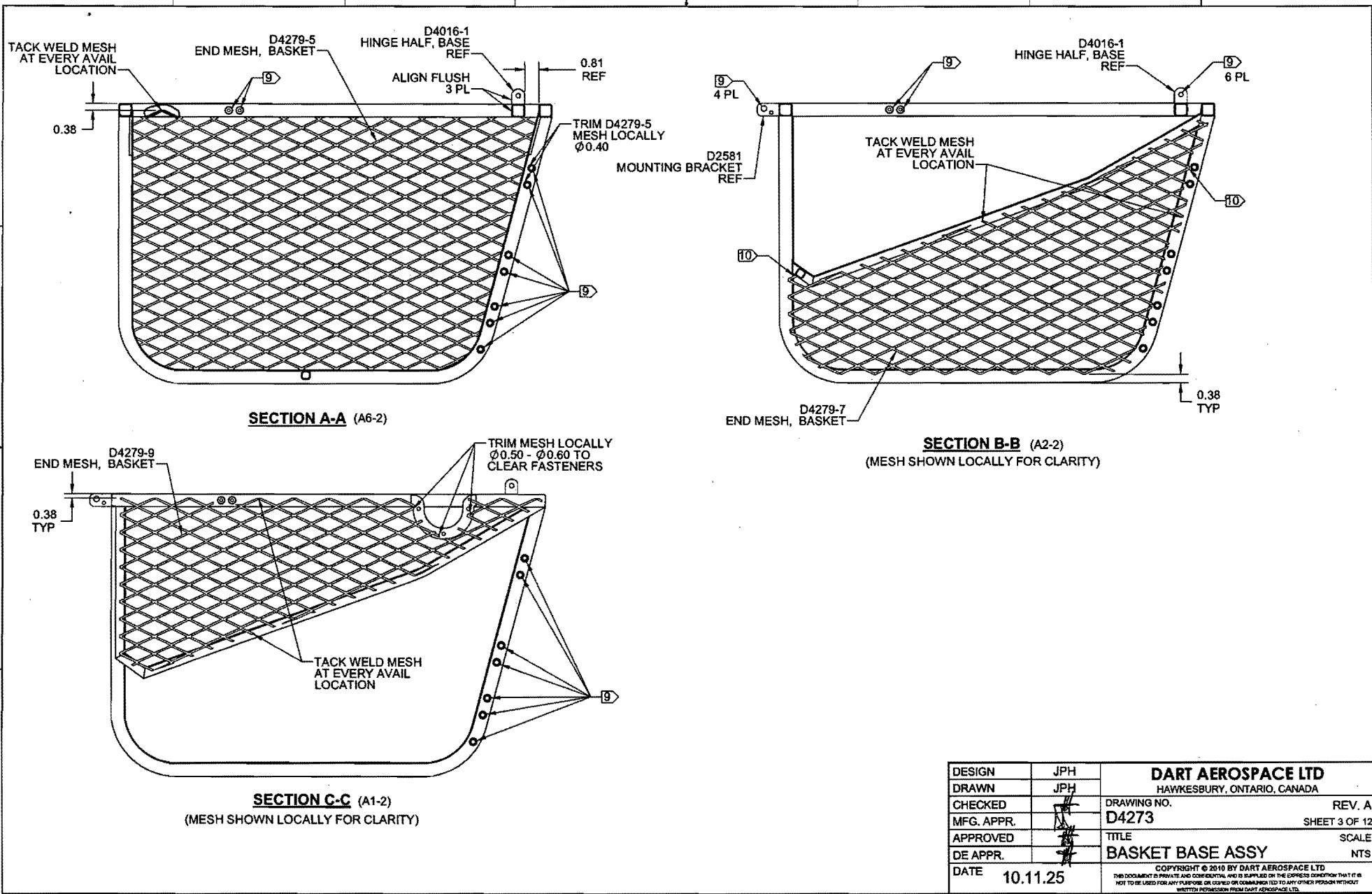
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 42 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4273	SHEET 1 OF 12
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
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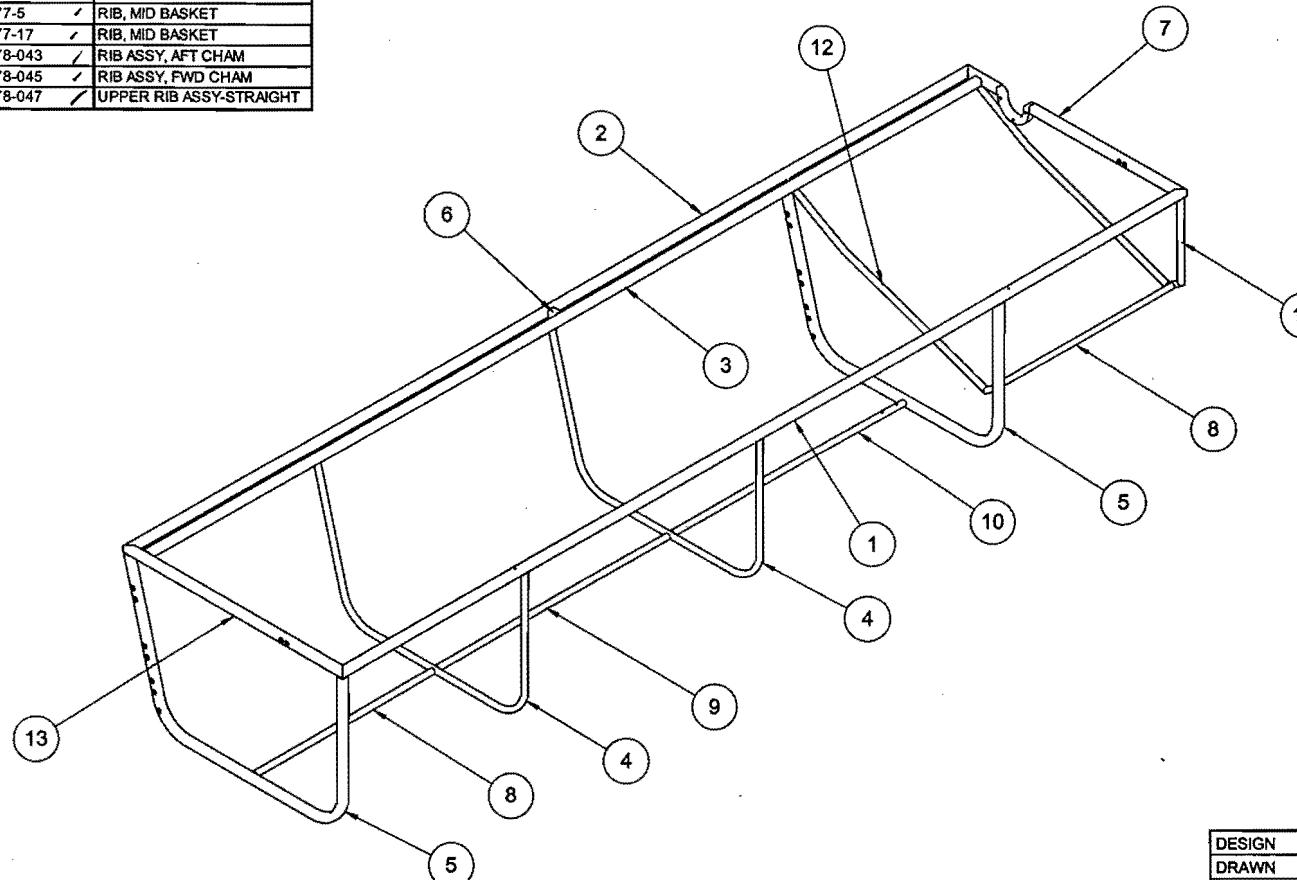
D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	JPH			
CHECKED	<u> </u>	DRAWING NO.	REV. A	
MFG. APPR.	<u> </u>	D4273	SHEET 2 OF 12	
APPROVED	<u> </u>	TITLE	SCALE	
DE APPR.	<u> </u>	BASKET BASE ASSY	NTS	
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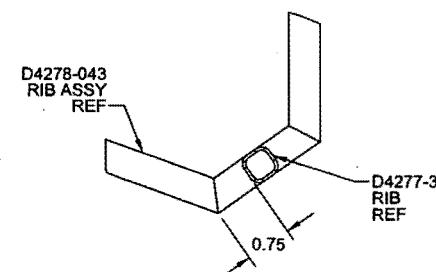
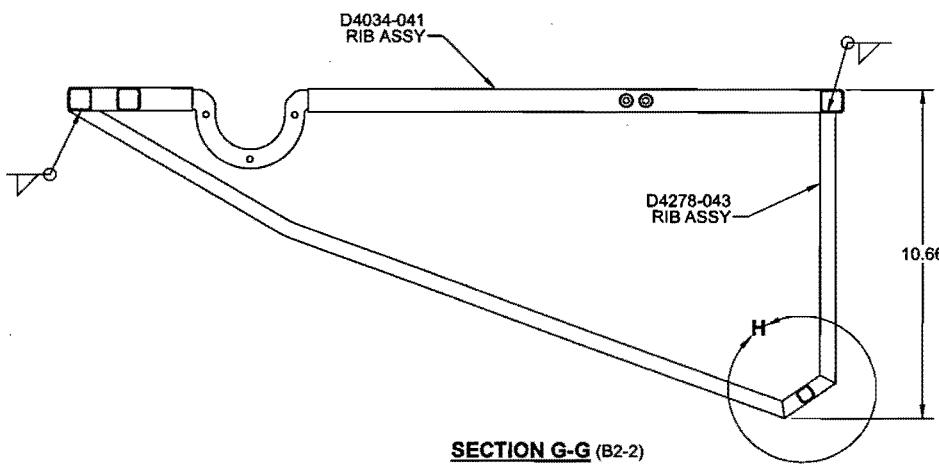
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	JPH			
CHECKED	#	DRAWING NO.	REV. A	
MFG. APPR.	#	D4273	SHEET 3 OF 12	
APPROVED	#	TITLE	SCALE	
DE APPR.	#	BASKET BASE ASSY	NTS	
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ITEM	QTY -141	PART NUMBER	DESCRIPTION
		D4273-141	BASKET FRAME ASSY, LH
1	1	D3913-1	✓ RIB
2	1	D3913-3	✓ RIB
3	1	D3913-9	✓ HINGE RIB
4	2	D3916-5	✓ LIGHT RIB
5	2	D3916-041	✓ RIB ASSY
6	1	D4017-7	✓ RIB
7	1	D4034-041	✓ AFT UPPER RIB ASSY
8	2	D4277-3	✓ RIB, BASKET END
9	1	D4277-5	✓ RIB, MID BASKET
10	1	D4277-17	✓ RIB, MID BASKET
11	1	D4278-043	✓ RIB ASSY, AFT CHAM
12	1	D4278-045	✓ RIB ASSY, FWD CHAM
13	1	D4278-047	✓ UPPER RIB ASSY-STRAIGHT



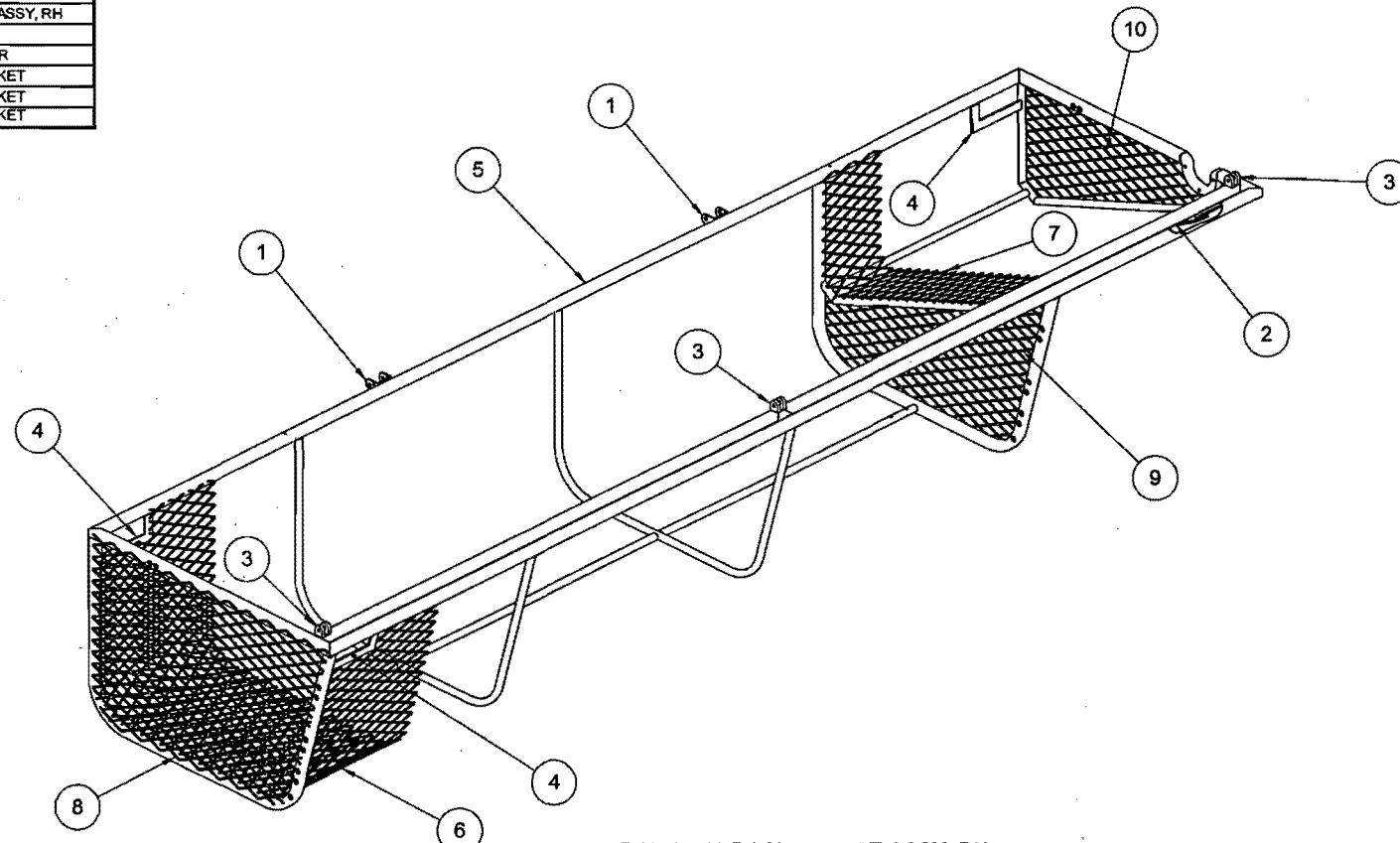
D4273-141 FRAME ASSY, LH

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4273	SHEET 4 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BASKET BASE ASSY	NTS
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4273	SHEET 6 OF 12
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
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ITEM	QTY	PART NUMBER	DESCRIPTION
		D4273-042	BASKET BASE ASSY, RH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-142	BASKET FRAME ASSY, RH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	1	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET



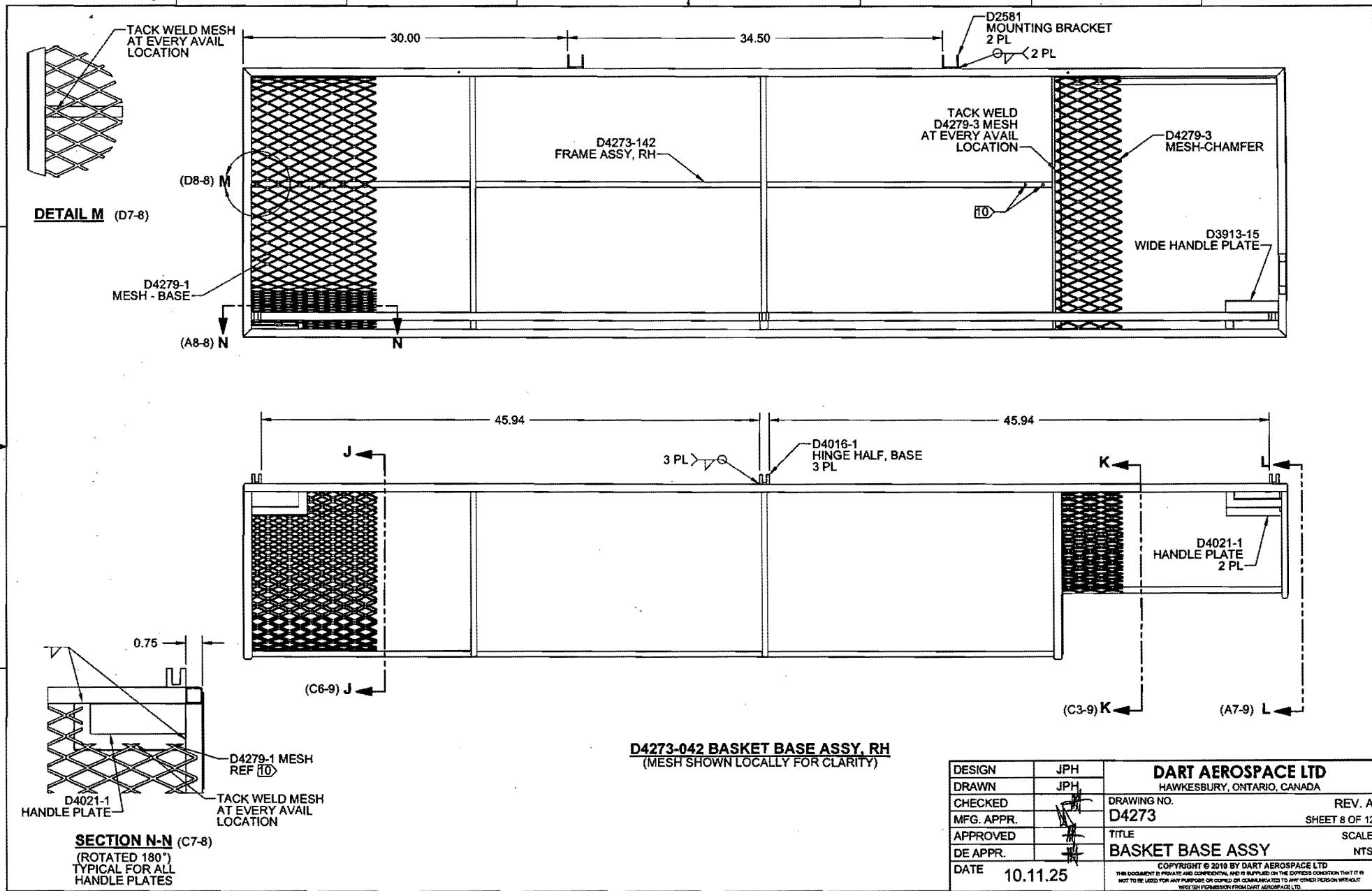
D4273-042 BASKET BASE ASSY, RH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 42 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

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CHECKED		DRAWING NO. D4273	
MFG. APPR.		REV. A	
APPROVED		SHEET 7 OF 12	
DE APPR.		TITLE BASKET BASE ASSY	
DATE	10.11.25	SCALE NTS	

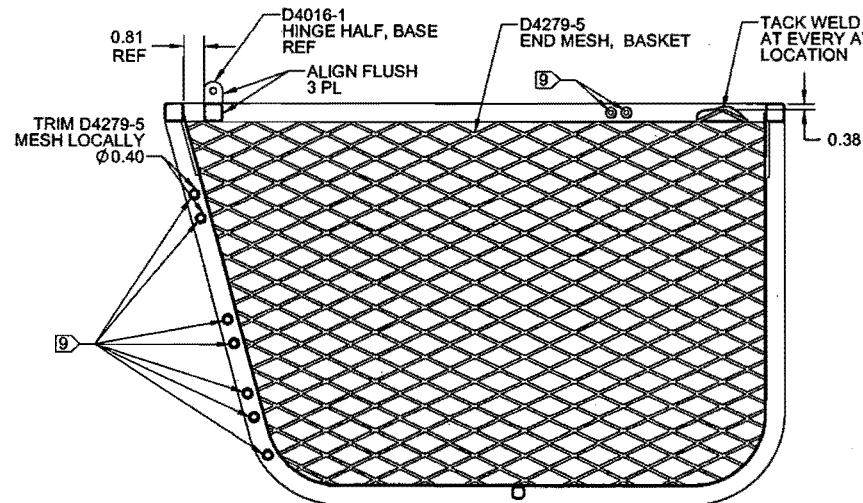
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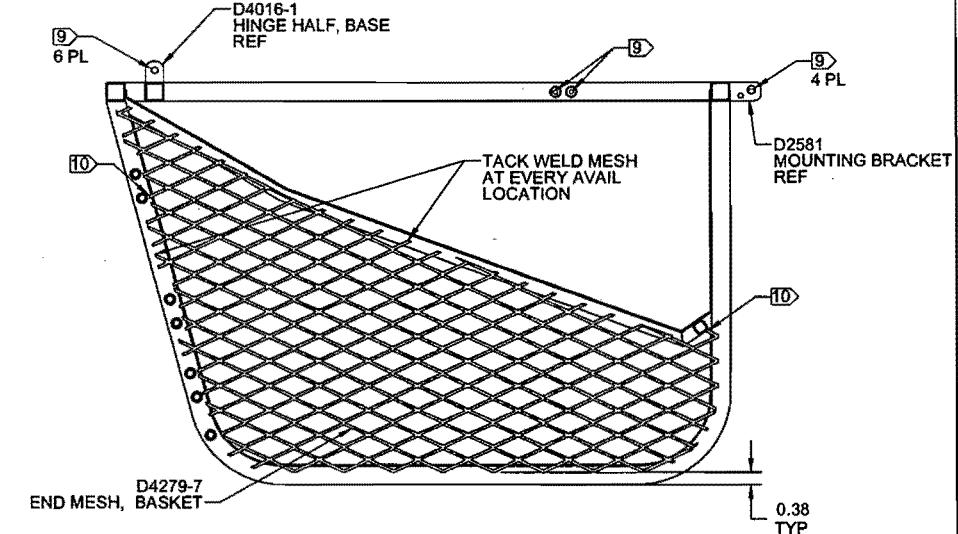
D4273-042 BASKET BASE ASSY, RH
(MESH SHOWN LOCALLY FOR CLARITY)

DESIGN	JPH	DART AEROSPACE LTD
DRAWN	JPH	HAWKSLEY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4273
MFG. APPR.		REV. A
APPROVED		SHEET 8 OF 12
DE APPR.		TITLE
DATE	10.11.25	SCALE
		NTS

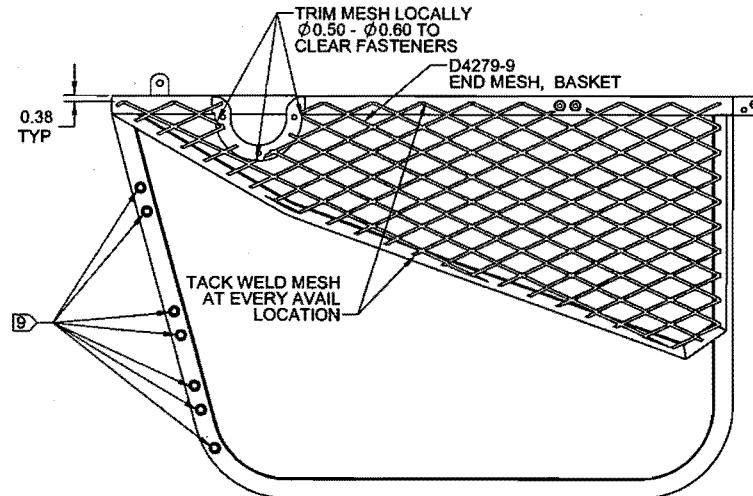
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SECTION J-J (A7-8)



SECTION K-K (A2-8)
(MESH SHOWN LOCALLY FOR CLARITY)



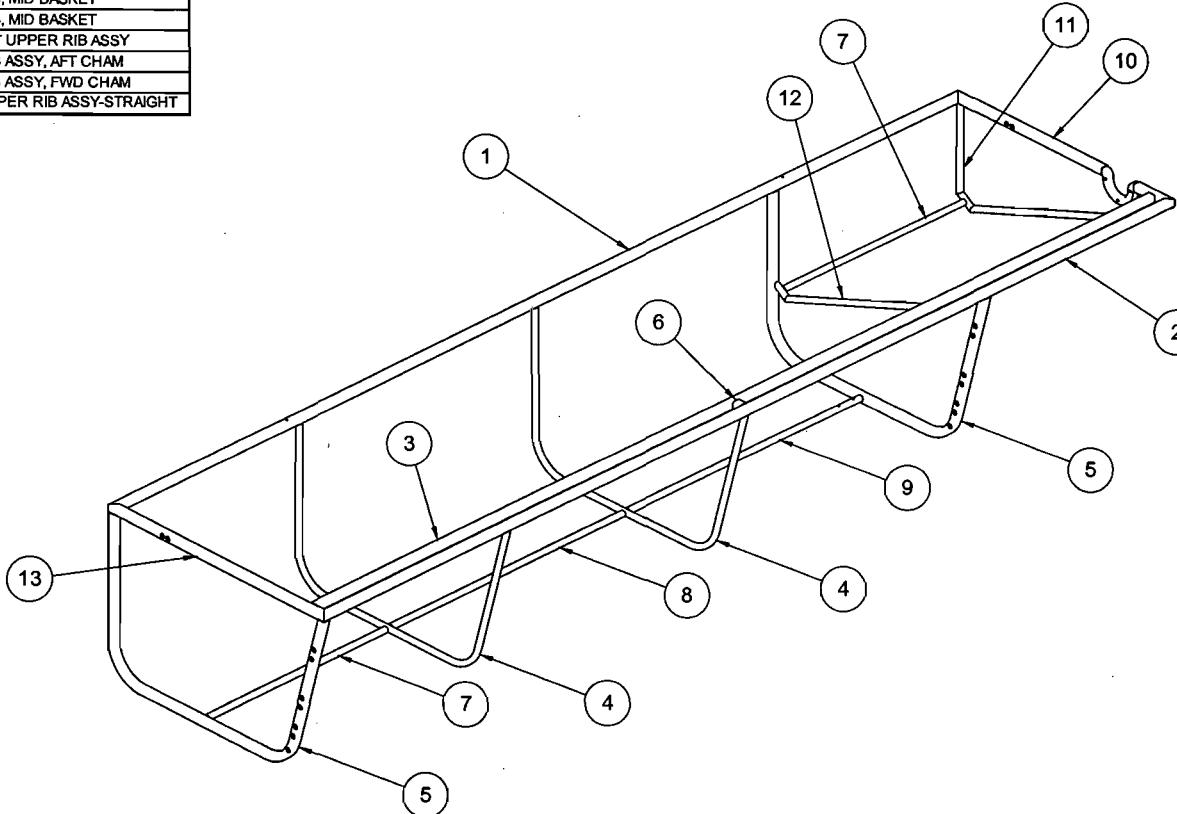
SECTION L-L (A7-8)
(MESH SHOWN LOCALLY FOR CLARITY)

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4273	SHEET 9 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BASKET BASE ASSY	
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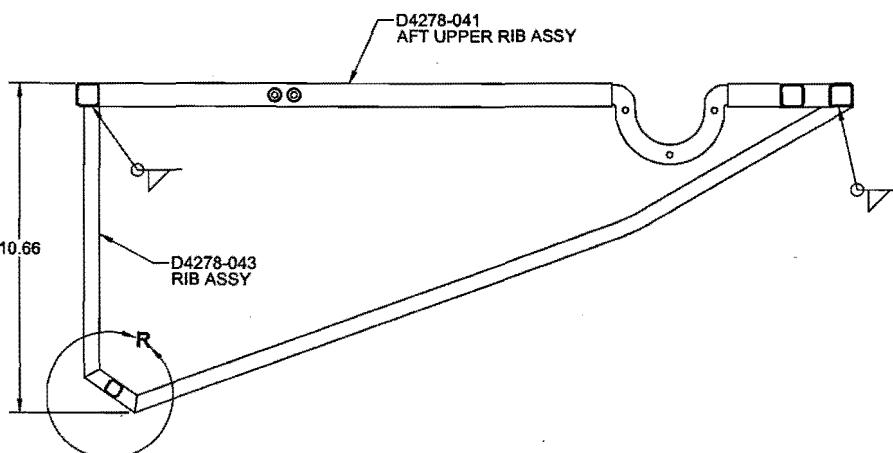
ITEM	QTY	PART NUMBER	DESCRIPTION
		D4273-142	BASKET FRAME ASSY, RH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	2	D3916-5	LIGHT RIB
5	2	D3916-041	RIB ASSY
6	1	D4017-7	RIB
7	2	D4277-3	RIB, BASKET END
8	1	D4277-5	RIB, MID BASKET
9	1	D4277-17	RIB, MID BASKET
10	1	D4278-041	AFT UPPER RIB ASSY
11	1	D4278-043	RIB ASSY, AFT CHAM
12	1	D4278-045	RIB ASSY, FWD CHAM
13	1	D4278-047	UPPER RIB ASSY-STRAIGHT



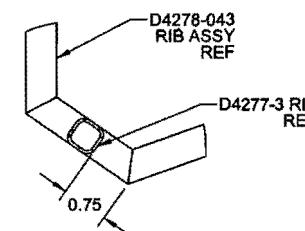
D4273-142 FRAME ASSY, RH

DESIGN	JPH	DART AEROSPACE LTD	
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CHECKED	<input checked="" type="checkbox"/>	DRAWING NO.	
MFG. APPR.	<input checked="" type="checkbox"/>	REV. A	
APPROVED	<input checked="" type="checkbox"/>	D4273	
DE APPR.	<input checked="" type="checkbox"/>	SHEET 10 OF 12	
DATE	10.11.25	TITLE	SCALE
		BASKET BASE ASSY	

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SECTION P-P (B2-11)



DETAIL R

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MFG. APPR.	JPH	REV. A	
APPROVED	JPH	SHEET 12 OF 12	
DE APPR.	JPH	TITLE BASKET BASE ASSY	
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